

AWS Edition 2 – Errata List

Updated 4/29/2016

AWS Section	AWS Page #	AWS Item #	Errata Description	Date Errata Posted	Original Suggestion #
1	32	1.4.5.5.1.16	Change shaded 3 in 3.1.16 to read 5.1.16	07/31/15	2079
2	42	2.4.4.1.1.3	Change text from “room” to “broom”.	12/31/14	2040
2	42	2.4.4.1.1.1	Correct text by adding a space after the comma.	12/31/14	2041
3	62	3.4.6.9.1	Change the text to read “. . . pieces, and:”	12/31/14	2006
3	62	3.4.6.9.1.1 - New	Add new Item: “Boards wider than stated widths shall default to the next greatest width and length requirement,”	12/31/14	2006
4	90	4.4.4.6	Change “LAY-UP” to “LAYUP”	12/31/14	2042
4	105	4.4.15.1.1	Change the text to read “. . . species or:”	12/31/14	2025
4	105	4.4.15.1.1.1 - New	Add new Item: “Any independently tested material that maintains panel flatness as set forth in this standard.”	12/31/14	2025
4	105	4.4.16.1.6	Correct text to read “. . . minimum of 0.020” (0.51 mm) . . . “	12/31/14	2052
5	120	5.4.5.1	Change to read: BACK PRIMING/SEALING OF CONCEALED SURFACES.	07/31/15	2077
5	121	5.4.6.14.2.1	Add brackets [] around the wording “Wash coat”: [Wash coat]	07/31/15	2077
5	122	5.4.6.14.3.1	Add brackets [] around the wording “Wash coat”: [Wash coat]	07/31/15	2077
5	122	5.4.6.14.3.7	Eliminate this Item and its line of text.	12/31/14	2004
5	122	5.4.6.15.1.1.1	Add brackets [] around the wording “Wash coat, nitrocellulose”: [Wash coat, nitrocellulose]	07/31/15	2077
5	122	5.4.6.15.1.1.2	Add brackets [] around the wording “Wash coat, vinyl”: [Wash coat, vinyl]	07/31/15	2077
5	122	5.4.6.15.1.2.1	Add brackets [] around the wording “Wash coat, nitrocellulose”: [Wash coat, nitrocellulose]	07/31/15	2077
5	122	5.4.6.15.1.2.2	Add brackets [] around the wording “Wash coat, vinyl”: [Wash coat, vinyl]	07/31/15	2077
5	122	5.4.6.15.1.2.8	Add brackets [] around the wording “Second topcoat”: [Second topcoat]	07/31/15	2077
5	122	5.4.6.15.2.1.1	Add brackets [] around the wording “Wash coat, vinyl”: [Wash coat, vinyl]	07/31/15	2077
5	122	5.4.6.15.2.2.1	Add brackets [] around the wording “Wash coat, vinyl”: [Wash coat, vinyl]	07/31/15	2077
5	122	5.4.6.15.4.1.1	Add brackets [] around the wording “Wash coat, reduced conversion varnish”: [Wash coat, reduced conversion varnish]	07/31/15	2077

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5	122	5.4.6.15.4.1.2	Add brackets [] around the wording “Wash coat, vinyl”: [Wash coat, vinyl]	07/31/15	2077
5	123	5.4.6.15.4.2.4	Add brackets [] around the wording “Filler”: [Filler]	07/31/15	2077
5	123	5.4.6.15.6.1.1	Add brackets [] around the wording “Wash coat, vinyl”: [Wash coat, vinyl]	07/31/15	2077
5	123	5.4.6.15.6.1.2	Add brackets [] around the wording “Wash coat, vinyl, catalyzed”: [Wash coat, vinyl, catalyzed]	07/31/15	2077
5	123	5.4.6.15.6.2.5	Add brackets [] around the wording “Filler”: [Filler]	07/31/15	2077
5	123	5.4.6.15.7.1.1	Add brackets [] around the wording “Wash coat, acrylic”: [Wash coat, acrylic]	07/31/15	2077
5	123	5.4.6.15.7.2.4	Add brackets [] around the wording “Filler”: [Filler]	07/31/15	2077
5	124	5.4.6.15.9.1.1	Add brackets [] around the wording “Wash coat, reduced vinyl sealer”: [Wash coat, reduced vinyl sealer]	07/31/15	2077
5	124	5.4.6.15.9.2.3	Add brackets [] around the wording “Filler”: [Filler]	07/31/15	2077
6	138	Center Text Paragraph	Change 2540 to 3048	04/29/16	2071
6	151	6.4.5.11.1.3	Change text to read: “. . . in thickness.”	12/31/14	2024
6	162	6.6.4.8.3.1 & 2	Bold the last digit of the Items reference number.	12/31/14	2010
7	182	7.4.7.8.6 - Corrected	Change the Item number from “7.4.7.6” to “7.4.8.6”.	12/31/14	2037
7	184	7.6.4.2 - Corrected	Change numbering of second and third indented items under 7.6.4.2 and subsequent indented items.	12/31/14	2011
8	197	n/a	Change second from bottom paragraph to read: “. . . leaf match and panel width therefore premanufactured sets shall not be used for sequenced custom and blueprint sequenced panels.	12/31/14	2003
8	216	8.4.5.6.2.1	Change from “HPHA” to HPVA”	07/31/15	2072
8	216	8.4.5.7.1	Change from “HPHA” to HPVA”	07/31/15	2072
8	218	8.4.5.13.4	Change to read: “If FLAME SPREAD RATED :	04/29/16	2114
8	218	8.4.5.13.4.1	Change to read: “Shall be of the construction standard of the panel manufacturer and conform to the requirements of applicable labeling agencies.”	04/29/16	2114
8	218	8.4.5.13.7.2	Change to read: “If FLAME SPREAD RATED :	04/29/16	2114
8	218	8.4.5.13.7.2.1	Change to read: “Shall be of the construction standard of the panel manufacturer and conform to the requirements of applicable labeling agencies.”	04/29/16	2114
8	218	8.4.5.13.8.1	Change text to read: “. . . or less in any face”	12/31/14	2009
8	218	8.4.5.13.8.2	Change text to read: “. . . (6.4 mm) in any face”	12/31/14	2009
8	224	8.4.7.6.11	Remove the word “MITERED”.	04/29/16	2116

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8	230	8.6.2.3.1 - Corrected	Change Item numbering so that the first indent after Item 8.6.2.3 reads 8.6.2.3.1 and then correct all of the subsequent numbering through the end of Item 8.6.2.3.	12/31/14	2012
9	242	Center Column, Second Paragraph	Eliminate last sentence which reads: “Misalignment of up to 3/8” (9 mm) is permitted in every Grade.”	04/29/16	2103
9	247	Left Column, Last Paragraph	Eliminate last paragraph which reads: “Because of warpage and twist characteristics of heavy, one piece, solid hardwood members, that method of construction is not recommended for stile and rail door construction.”	04/29/16	2098
9	248	Bottom Left Illustration	Change recommended stile width from 4-1/2” to 5” (127 mm) and change recommended 9” bottom rail to 10” (254 mm).	04/29/16	2098
9	251	9.1.9.3	Change text to read: “. . . EDGES on 20, 45, 60 . . . “	12/31/14	2001
9	256	9.4.4.18	Change all subsequent shaded reference to “10” below to “18” – for a total of four occurrences.	07/31/15	2073
9	267	9.4.6.9.2.2	Change text to read: “. . . honey comb or expandable paper core, and . . . “	12/31/14	2002
9	267	9.4.6.9.2.2.1.2	Change text to read: “Top and bottom horizontal edges shall be as specified or as needed to meet WDMA Performance Duty Level specified, and:”	12/31/14	2002
9	267	9.4.6.9.2.2.1.2.1 - New	Add new Item: “Blocking size and location to be as specified.”	12/31/14	2002
9	267	9.4.6.9.5.2	Change Item number from 9.4.6.9.5.2 to 9.4.6.9.5.3.	12/31/14	2039
9	267	9.4.6.9.5.2 - New	Add new Item: “For TRANSPARENT finish to be:		
9	267	9.4.6.9.5.2.1 - New	Add new Item: “Of a species compatible in color with the face veneer” with a bolded “C” for Custom Grade.	12/31/14	2039
9	267	9.4.6.9.5.2.2 - New	Add new Item: “The same species as the face veneer” with a bolded “P” for Premium Grade.	12/31/14	2039
9	268	9.4.6.10.5.1.1.1	Change text to read: “Face laminations shall . . . “	12/31/14	2023
9	269	9.4.6.10.6	Correct shaded numbers below which switch between 6 and 7.	04/29/16	2104
9	272	9.6.4.15.1.2	Bold the last digit of the Items reference number.	12/31/14	2013
10	298	14.1 - Corrected	Correct the Item number from 10.1.1 to 10.1.14.1	12/31/14	2014
10	303	10.4.4.8.8.1	Change to read: “. . . lbs (91 kg).	07/31/15	2074
10	305	10.4.5.6.2.2	Change to read: Plain sliced, except rotary at Birch.	04/29/16	
10	306	10.4.5.9.3.4.1.1.3	Eliminate	04/29/16	2106
10	306	10.4.5.9.3.4.1.1.3.1	Change to 10.4.5.9.3.4.1.1.3	04/29/16	2106

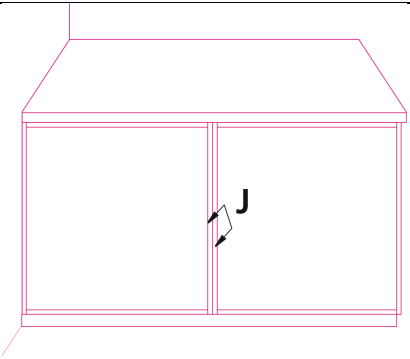
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10	306	10.4.5.9.3.4.1.1.3.2	Change to 10.4.5.9.3.4.1.1.4 and reword to read: “. . . veneer of minimum HPVA Grade C of manufacturer’s choice of species compatible to exposed surface.””	04/29/16	2106
10	307	10.4.5.9.3.4.3.2.2.1	Change text to read: “. . . wider than 30” (762 mm).”	12/31/14	2044
10	308	10.4.5.10.3.2.3.2 - Corrected	Correct the Item number from 10.4.5.10.3.2.3.1 to 10.4.5.10.3.2.3.2 and bold the last digit and change subsequent item number below.	12/31/14	2015
10	308	10.4.5.10.3.2.3.2.1.1	Change text to read: “. . . wider than 30” (762 mm).”	12/31/14	2044
10	310	10.4.7.2.4.1	Change all subsequent shaded reference to “4” below to “1” – for a total of six occurrences.	07/31/15	2075
10	314	10.4.7.8.10.3.1.1	Move to: New Item 10.4.7.8.10.3.4	04/29/16	2110
10	314	10.4.7.8.10.3.2	Change to read: Tall storage cabinets with full height doors and fixed mid height shelf shall be equipped with elbow catch/latch and stop block on the inactive leaf at the fixed shelf.	04/29/16	2110
10	314	10.4.7.8.10.3.3	Change to read: Tall storage cabinets full height doors; however, without fixed mid height shelf shall be equipped with elbow catch/latch with spring actuated chain bolt with shelf depth adjusted accordingly.	04/29/16	2110
10	316	10.4.7.11.2.3 - Corrected	Correct the Item number from 10.4.7.11.2.4 to 10.4.7.11.2.3 and all subsequent numbering.	12/31/14	2016
10	316	10.4.7.11.2.3	Change text to read: “. . . 40 lb per sq ft (195.3 kg/m2) load . . . “	12/31/14	2030
10	316	10.4.7.11.2.3.1	Change text to read: “A 50 lb per sq ft (244.1 kg/m2) load . . . “	12/31/14	2030
10	317	10.4.7.14.5	Change to read: “. . . case body and nailed or stapled to divisions . . .”	04/29/16	2120
10	317	10.4.7.14.6	Change to read: “. . . case body and divisions and/or fixed shelves at a minimum . . .”	04/29/16	2121
10	318	10.4.7.15.7	Change text to read: “. . . doors above that is the minimum width as to operate without binding of contact.”	12/31/14	2008
10	318	10.4.7.16.9.1.4.1	Eliminate	04/29/16	2115
10	321	10.4.7.20.1.1	Change text to read: “Be securely glued.”	12/31/14	2005
10	321	10.4.7.20.1.2	Change previous Errata to read: “. . . on center at the top long edge.”	04/29/16	2089
10	321	10.4.7.20.1.2 - New	Add new Item: “Top anchor strip must be mechanically fastened at a maximum of 4” (101.6 mm) on center.”	12/31/14	2005

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10	322	10.4.7.22.3.1.5.4 - New	Add/insert new Item 10.4.7.22.3.1.5.4: “If less than 6-1/2” (241.3 mm) wide than maximum spacing shall not exceed 2-1/2” (63.5 mm). Old Item 10.4.7.22.3.1.5.4 is being changed to 10.4.7.22.3.1.5.5.	07/31/15	2054
10	322	10.4.7.22.3.1.5.4	Change original Item 10.4.7.22.3.1.5.4 to 10.4.7.22.3.1.5.5. and change dimension on top of illustration from 3-21/32” to 3-5/32”	07/31/15	2054
10	322	10.4.7.22.3.1.6.5	Change to read: “. . . on center, unless joint is less than 12” (304 mm) maximum spacing shall not exceed 4” (101.6 mm).	07/31/15	2054
10	322	10.4.7.22.4 – New	Add new Item: “Joinery other than that provided for within Section 10 is permitted provided it is fully documented in a text/illustration explanation, and each material application has been independently tested to show compliance to the minimum requirements of the Cabinet Structural Integrity Tests within the APPENDIX.	12/31/14	2026
10	323	10.4.7.2.2.1	Change to read: “Are NOT ALLOWED.	07/31/15	2061
10	323	10.4.7.23.4	Change to read: ” Up to 96” (2438 mm) in length requires one piece, up to 192” (4877 mm) in two equal lengths, or up to 288” (7315 mm) in three equal lengths, and so on.”	04/29/16	2122
10	323	10.4.7.25.1	Change text to read: “ EDGE ALIGNMENT of doors . . . “	12/31/14	2031
10	326	10.4.7.28.3.3.2	Change to read: “. . . shall be of the same thickness and material as the exterior faces.”	04/29/16	2112
10	328-332	10.6.1 Basic Rules	Change column header to read: “10.6.4 Basic Rules	07/31/15	2086
10	329	10.6.1.8	 <p>Drawing replaced with:</p>	12/31/14	2031
10	331	10.6.1.13.5 - Corrected	Change the Item number from 10.6.1.13.6 to 10.6.1.13.5 and all subsequent numbering.	12/31/14	2017
10	331	10.6.1.13.6 - Corrected	Change the Item number from 10.6.1.13.7 to 10.6.1.13.6 and all subsequent numbering.	12/31/14	2018

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11	343	Left column	In the left column, first bullet under the heading GUIDELINES FOR FABRICATION/INSTALLATION OF HPDL COUNTERTOPS change the word “comers” to “corners”.	07/31/15	2058
11	353	11.4.5.3.2	Eliminate the grade rule boxes	12/31/14	2022
11	353	11.4.5.3.2.1	Add the missing grade indicator letters with the E for Economy Grade bolded.	12/31/14	2022
11	353	11.4.5.3.2.2	Add the missing grade indicator letters with the C and P for Custom and Premium Grades bolded.	12/31/14	2022
11	354	11.4.5.8.1	Change text to read: “Nominal 1/4” (6.4 mm) . . . “	12/31/14	2048
11	354	11.4.5.8.2	Change text to read: “Nominal 1/2” (12.7 mm) . . . “	12/31/14	2048
11	355	11.4.6.7 At Solid Surface	Change to read: 11.4.6.8 along with all of the subsequent shaded references to “7” below such to “8”.	04/29/16	n/a
11	356	11.4.6.8	Change to read: 11.4.6.9 along with all of the subsequent shaded references to “8” below such to “10”.	04/29/16	n/a
11	356	11.4.6.9	Change to read: 11.4.6.10 along with all of the subsequent shaded references to “9” below such to “9”.	04/29/16	n/a
11	356	11.4.6.10	Change to read: 11.4.6.11.	04/29/16	n/a
11	359	11.4.7.19.2.1	Eliminate	04/29/16	2115
11	365	11.6.4.8 - Corrected	Change the second 11.6.4.7 to 11.6.4.8 and bold it and all subsequent numbering.	12/31/14	2019
11	365	11.6.4.9 - Corrected	Change 11.6.4.8 to 11.6.4.9 and all subsequent numbering.	12/31/14	2019
11	365	11.6.4.10 - Corrected	Change 11.6.4.9 to 11.6.4.10.	12/31/14	2019
11	365	11.6.4.11 - Corrected	Change 11.6.4.10 to 11.6.4.11.	12/31/14	2019
11	365	11.6.4.12 - Corrected	Change 11.6.4.11 to 11.6.4.12.	12/31/14	2019
11	365	11.6.4.13 - Corrected	Change 11.6.4.12 to 11.6.4.13.	12/31/14	2019
11	366	11.6.4.14 - Corrected	Change 11.6.4.13 to 11.6.4.14 and all subsequent numbering.	12/31/14	2019
11	366	11.6.4.14.3.2.2 - Corrected	Change 11.6.4.14.3.2.1 to 11.6.4.14.3.2.2.	12/31/14	2020
11	366	11.6.4.14.3.2.3 - Corrected	Change 11.6.4.14.3.2.2 to 11.6.4.14.3.2.3.	12/31/14	2020
11	366	11.6.4.14.4 - Corrected	Change 11.6.4.14.3 to 11.6.14.4 and all subsequent numbering.	12/31/14	2020
11	366	11.6.4.14.5 - Corrected	Change 11.6.4.14.4 to 11.6.14.5 and all subsequent numbering.	12/31/14	2020
11	366	11.6.4.15 - Corrected	Change 11.6.4.14 to 11.6.4.15 and all subsequent numbering.	12/31/14	2019
11	366	11.6.4.16 - Corrected	Change 11.6.4.15 to 11.6.4.16 and all subsequent numbering.	12/31/14	2019
11	367	11.6.4.17 - Corrected	Change 11.6.4.16 to 11.6.4.17 and all subsequent numbering.	12/31/14	2019
11	367	11.6.4.18 - Corrected	Change 11.6.4.17 to 11.6.4.18 and all subsequent numbering.	12/31/14	2019
11	367	11.6.4.19 - Corrected	Change 11.6.4.18 to 11.6.4.19 and all subsequent numbering.	12/31/14	2019

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11	367	11.6.4.20 - Corrected	Change 11.6.4.19 to 11.6.4.20	12/31/14	2019
11	367	11.6.4.21 - Corrected	Change 11.6.4.20 to 11.6.4.21 and all subsequent numbering.	12/31/14	2019
11	367	11.6.4.21.2	Change text to read: “. . . shall be used at miter and butt joints . . .”	12/31/14	2051
11	367-8	11.6.4.22 - Corrected	Change 11.6.4.21 to 11.6.4.22 and all subsequent numbering.	12/31/14	2019
11	367	11.6.4.22.3.3 - New	Add new Item 11.6.4.22.3.3: “Mechanical Fasteners are required between splash members and deck.	07/31/15	2050
11	368	11.6.4.23 - Corrected	Change 11.6.4.22 to 11.6.4.23 and all subsequent numbering.	12/31/14	2019
11	369	11.6.4.24 - Corrected	Change 11.6.4.23 to 11.6.4.24 and all subsequent numbering.	12/31/14	2019
11	369	11.6.4.24.2	Correct spelling of “silcon” to “silicone”.	07/31/15	2034
11	369	11.6.4.24.4 - New	BACK and END SPLASHES shall be securely adhered to the wall, butt joined to the countertop, and shall be:	07/31/15	2034
11	369	11.6.4.24.4.1 - New	CAULKED with clear or compatible color waterproof caulking (furnished by the installer) so as to leave a visual bead not exceeding 1/8” (3.2 mm) between the bottom of the splash and the countertop.	07/31/15	2034
11	369	11.6.4.24.4.2 - New	Variation in building walls in excess of 1/2” (12.7 mm) in 144” (3658 mm) may result in gaps between splash and walls and shall not be considered a defect or the responsibility of the installer.	07/31/15	2034
11	369	11.6.4.25 - Corrected	Change 11.6.4.24 to 11.6.4.25 and all subsequent numbering.	12/31/14	2019
11	369	11.6.4.25.1.3 – Corrected	Change 11.6.4.25.1.4 to 11.6.4.25.1.3.	12/31/14	2021
A	391	Heat Resistance Test	Eliminate	04/29/16	2115
DI	423	Second paragraph in center column	Change last sentence to read: “the 19 th Century saw continued Classicism, but also, , , “.	12/31/14	2057
G	491	Balanced Construction	Change last sentence to read: . . . on the other hand, require some form of backer material.”.	12/31/14	2033
G	502	Immediate following “PANEL MATCH”	Add note stating; “ PANEL REVEAL , see lower right corner”	04/29/16	2087
G	504	“REVEAL, PANEL”	Rename PANEL REVEAL and move to page 502 at lower right corner, leaving a note that states “ REVEAL, PANEL: Renamed PANEL REVEAL and move to page 502”	04/29/16	2087
G	505	At “Scribe”	Add note “See Filler, Mold, and Allowance on page 509”	04/29/16	2087

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G	509	After “Worm Track”	<p>Add note and new terms and definitions: The following belongs on page 505 however, are placed here for efficiency.</p> <p>SCRIBE FILLER: A scribe filler is used to fill the space between a base or wall cabinet and an adjacent wall. The face of the scribe filler is typically set flush or a maximum of 1/16” (1.6 mm) set back from the face edge of the cabinet box.</p> <p>SCRIBE MOLD: A scribe mold is used to cover the space between a base or wall cabinet and an adjacent wall. The face of the scribe mold is typically set on top of the face edge of the cabinet box and not interfering with the door opening.</p> <p>SCRIBE ALLOWANCE: A scribe allowance is an amount added to the wall side of a cabinet face frame allowing the installer material to cut in order to achieve a tight fit to the wall.</p>	04/29/16	2087
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