

## GENERAL

### 1.2 BASIC CONSIDERATIONS (continued)

#### 1.2.18 At FLUSH doors (continued)

##### 1.2.18.2 WOOD-FACE VENEER (continued)

1.2.18.2.2 Doors that are **ADJACENT TO** or **BECOME A COMPONENT OF** other architectural woodwork shall conform to the applicable requirements of **SECTION 4**.

1.2.18.2.3 At **STAND-ALONE, CENTER-BALANCE MATCHED** doors, the width of outer leaves after trimming will not exceed 1" (25.4 mm) less than its adjoining leaf for Custom Grade, or 1/2" (12.7 mm) less than its adjoining leaf for Premium Grade.

1.2.18.2.4 When specifying **NATURAL**, veneers may contain unlimited amounts of **SAPWOOD** and/or **HEARTWOOD**.

1.2.18.2.4.1 If only heartwood or sapwood is desired, it shall be so specified.

1.2.18.2.4.1.1 Before specifying, check with the door manufacturer for availability.

1.2.18.2.5 Special **MATCHING** shall be so specified, such as:

1.2.18.2.5.1 All doors on the same project are to be manufactured using the same or similar flitches.

1.2.18.2.5.2 Sequence-matched face veneers required at pairs or sets of doors and adjacent panels.

1.2.18.2.6 **FIGURE** is not a function of a species grade, and any special requirements must be so specified.

1.2.18.2.7 **SPECIAL CHARACTERISTICS**, such as sapwood, heartwood, ribbon stripe, birdseye, and comb grain, if desired, are required to be specified.

1.2.18.2.8 **VENEER** shall be of sufficient thickness so as not to permit show-through of cross-banding after sanding or finishing.

1.2.18.3 **EDGE TYPE** is the manufacturer's option unless specified otherwise.

1.2.18.3.1 **EDGE TYPE - A - SOLID WOOD** band, face, and cross-band edges show.



1.2.18.3.2 **EDGE TYPE - B - WOOD VENEER** band, face, and cross-band edges covered.



1.2.18.3.3 **EDGE TYPE - C - HPDL or PVC** band, face, and cross-band edges covered.

