

GENERAL

1.2 BASIC CONSIDERATIONS (continued)

1.2.18 At FLUSH doors (continued)

1.2.18.3 **EDGE TYPE** is the manufacturer's option unless specified otherwise (continued)

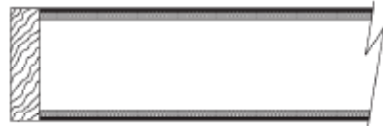
1.2.18.3.4 **EDGE TYPE - D - SOLID WOOD** band, veneer face edge shows.



1.2.18.3.5 **EDGE TYPE - E - SOLID WOOD** band, veneer face edge shows.



1.2.18.3.6 **EDGE TYPE - F - SOLID WOOD** band, face, and cross-band edges covered.



1.2.18.4 CONSTRUCTION DEFINITIONS

1.2.18.4.1 At **WOOD-FACED** doors:

1.2.18.4.1.1 **5-PLY** consists of a center core field on which is applied to each side a wood veneer or engineered composite cross-band with a face veneer applied over the cross-band.

1.2.18.4.1.2 **7-PLY** consists of a center core field on which is applied to each side 3-ply face skins.

1.2.18.4.2 At **HPDL-FACED** doors:

1.2.18.4.2.1 **3-PLY** consists of a core field with a plastic laminate face applied over both sides of the core field.

1.2.18.4.2.2 **5-PLY** consists of a wood veneer or engineered composite cross-band applied over the core before application of the face laminate.