

| DESCRIPTION | | | E | C | P |
|-------------------------------------|-------------------|--|---|---|---|
| H P D L ↓ | 4.4.26.4 | At HPDL and PVC , edges shall be machined flush and filed, sanded, or buffed to remove machine marks and sharp edges, and: | | | |
| | 4.4.26.4.1 | VISIBLE OVERLAP (over-filing) shall not exceed: | | | |
| | 4.4.26.4.1.1 | 0.005" (0.13 mm) for a maximum length of 2" (50.8 mm) in any 48" (1220 mm) run | ● | | |
| | 4.4.26.4.1.2 | 0.005" (0.13 mm) for a maximum length of 1" (25.4 mm) in any 24" (610 mm) run | | ● | |
| | 4.4.26.4.1.3 | NO VISIBLE OVERLAP | | | ● |
| | 4.4.26.4.2 | CHIP-OUT shall be inconspicuous when viewed at: | | | |
| | 4.4.26.4.2.1 | 72" (1829 mm) | ● | | |
| | 4.4.26.4.2.2 | 48" (1220 mm) | | ● | |
| | 4.4.26.4.2.3 | 24" (610 mm) | | | ● |
| | 4.4.26.4.3 | REMOVAL of color or pattern of face material due to over-machining limited to: | | | |
| | 4.4.26.4.3.1 | 3/32" x 4" (2.4 mm x 102 mm) and may not occur within 48" (1220 mm) of a similar occurrence. | ● | | |
| | 4.4.26.4.3.2 | 1/16" x 1-1/2" (1.6 mm x 38.1 mm) and may not occur within 60" (1524 mm) of a similar occurrence. | | ● | |
| | 4.4.26.4.3.3 | 1/16" x 4" (1.6 mm x 102 mm) and may not occur within 72" (1829 mm) of a similar occurrence. | | | ● |